

### Items Supplied >

- 1 – FRONT MUFFLER ASSEMBLY
- 1 – REAR MUFFLER ASSEMBLY
- 4- 1/4" X 3/4" HEX FLANGED BOLTS

**NOTE:** MUFFLER INLET GASKETS CANNOT BE REUSED. NEW GASKETS (HD PN# 65900017) MUST BE PURCHASED BEFORE INSTALLATION.

### Application >

HARLEY SOFTAIL:	
FLHC/FLHCS HERITAGE CLASSIC	18-20
FLDE DELUXE	18-20

### Instruction Manual >

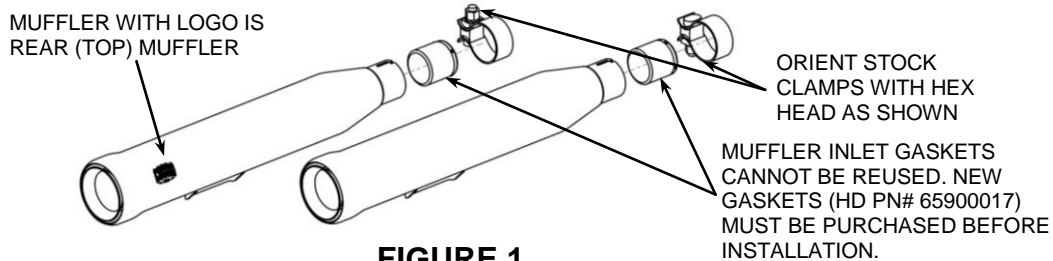
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**Read all instructions carefully and completely before installing your new slip-on mufflers.**

1. Remove the front (lower) muffler first. Loosen the muffler clamp and remove the two bolts on the muffler mount. Then slide the muffler backward off of the headpipe. Save the muffler clamp as it will be reused.
2. Remove the rear (top) muffler the same way.
3. Position the stock clamps with hex head as shown in **Figure 1** and slide them onto the slip-on mufflers.
4. Install new muffler inlet gaskets into the muffler inlets. See **Figure 1**. **NOTE: MUFFLER INLET GASKETS CANNOT BE REUSED. NEW GASKETS (HD PN# 65900017) MUST BE PURCHASED BEFORE INSTALLATION.**

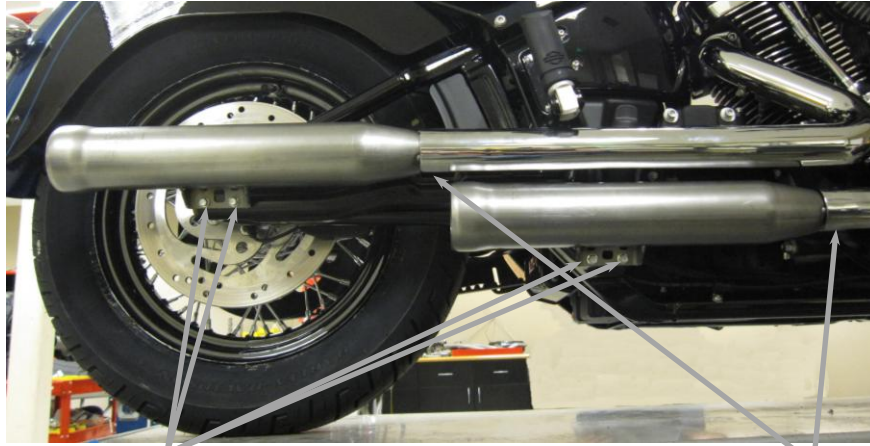


**FIGURE 1**

5. Slide the rear (top) muffler onto the head pipe first, then the front (bottom) muffler second, until the mounting holes align. See **Figure 2**. **NOTE: THE MUFFLER WITH THE COBRA LOGO IS THE REAR (TOP) MUFFLER.**
6. Fasten the mufflers using the supplied 1/4" x 3/4" hex flanged bolts in the same manner as stock but **do not tighten**. See **Figure 2**. Verify that the gap, where the mufflers meet the stock heat shields, is similar to the gap the stock mufflers allotted.
7. Check all clearances and alignments then tighten the clamps. (NOTE: The muffler clamps should be flush with the end of the muffler when tightened. See **Figure 3**. If the muffler clamps are slid backward past the slots on the muffler slip the clamps will not tighten the mufflers properly).
8. Tighten the mounting bolts to factory specifications.
9. **IMPORTANT: Before starting your engine remove all fingerprints from all exhaust surfaces. To clean your black exhaust system use a liquid based soap detergent, such as dishwashing soap applied with a soft cloth and rinse with clean water. Note: Avoid abrasive cleaning methods such as granular or dry cleansers, simple green, scotch-brite or steel wool pads. Abrasives may breach the coating and shorten life.**
10. Check the tightness of the button head bolts securing the core/tip to each muffler after the first ride, 100 miles, and every 500 miles after that.

**Continued on Page 2**

**DISCLAIMER: NOT LEGAL FOR SALE OR USE IN CALIFORNIA ON ANY POLLUTION CONTROLLED MOTOR VEHICLE. THE SALE, USE, OR INSTALLATION OF THIS PRODUCT MAY ALSO BE ILLEGAL NATIONWIDE UNDER THE FEDERAL CLEAN AIR ACT (42 U.S.C. § 7522(A)(3)).**

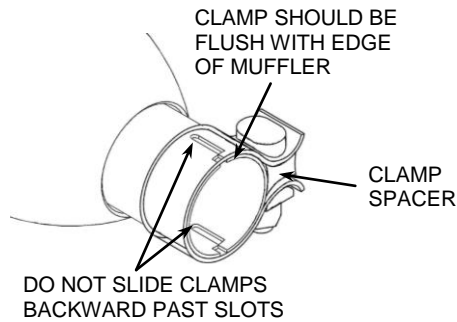


SUPPLIED 1/4" X 3/4"  
HEX FLANGED BOLTS

**FIGURE 3**

**NOTE:** SOFTAIL HERITAGE CLASSIC SHOWN.  
MUFFLER POSITION VARIES DEPENDING ON  
MODEL.

STOCK MUFFLER  
CLAMP



CLAMP SHOULD BE  
FLUSH WITH EDGE  
OF MUFFLER

CLAMP  
SPACER

DO NOT SLIDE CLAMPS  
BACKWARD PAST SLOTS

**FIGURE 4**

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