

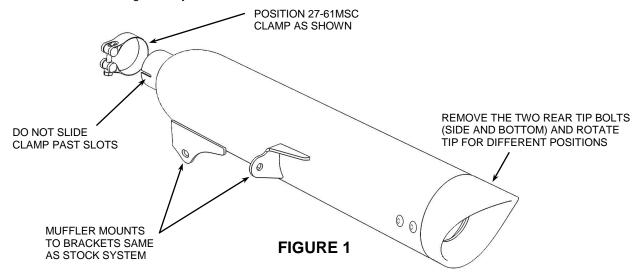
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1 - MUFFLER ASSEMBLY 1 - CLAMP, 27-61MSC Application > HARLEY: DYNA SWITCHBACK 12-16

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Read all instructions carefully and completely before installing your new slip-on muffler

- Remove the right side saddlebag carefully.
- 2. Remove and save the mounting hardware securing the stock muffler to the brackets. Loosen the muffler clamp then pull the muffler free from the collector. The stock clamp will not be reused.
- 3. Slide the supplied 27-61MSC clamp over the slip-on muffler and position it as shown in Figure 1 with the hex head facing inward and towards the ground.
- 4. Slide the muffler onto the collector until the mounting holes align. Fasten the muffler using the stock mounting hardware in the same manner as stock but **do not tighten.**
- 5. Verify that the gap where the muffler meets the stock heatshield is similar to the gap the stock muffler allotted.
- 6. Check all clearances and alignments then tighten the mounting bolts to factory specifications. Fully tighten the muffler clamp (NOTE: If the muffler clamp is slid past the two slots, the clamp will not tighten properly).
- 7. Reinstall saddlebag carefully.



Before starting your engine remove all fingerprints from chrome with a quality wax or chrome polish. Failure to do so can cause chrome discoloration.

DISCLAIMER: NOT LEGAL FOR SALE OR USE IN CALIFORNIA ON ANY POLLUTION CONTROLLED MOTOR VEHICLE. THE SALE, USE, OR INSTALLATION OF THIS PRODUCT MAY ALSO BE ILLEGAL NATIONWIDE UNDER THE FEDERAL CLEAN AIR ACT (42 U.S.C.§ 7522(A)(3)).